

Work Order ID: 94365

94365

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December-10-12 12:37:33 PM

Item ID: D206-817-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Screw-In Windshield, LH/RH

Start Date: 12/10/12 Start Qty: 3.00

3

Cust Item ID:

Required Date: 12/10/12 Req'd Qty: 3.00

3

Customer:

Reference: rework

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-817	C

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D206-817-011 CHG002

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

PULL FROM STOCK:
3 X D206-817-011 B91402
PULL FROM EACH KIT:
1 X D4543-1 B91469
1 X D4543-2 B91474
RE-IDENTIFY PARTS CORRECTLY AND RETURN TO STOCK

ADD TO EACH KIT

1 X D4543-1 B

1 X D4543-2 B

only 1 kit affected
per ED. 12/12/10

Qty 1 kit had. wrong
identifies parts. Not ok.
12/12/10

12/12/10

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December-10-12 12:37:33 PM

Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw-In Windshield, LH/RH
 Start Date: 12/10/12 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 12/10/12 Req'd Qty: 3.00 *3* Customer:
 Reference: rework

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				(X3)			DAS 12 8-89 12/14/13
130 *130* Packaging Packaging	Packaging Memo REPACKAGE USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D206-817- 011 Location: <u>FG 19</u> PPP Rev: _____	0.00 0.00							12/12/10 DAS 20 8-89
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							12/12/17 JF

MF
12-12-17

Picklist Print

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Work Order ID: 94365

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 12/10/12

Required Date: 12/10/12

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B 12.05.09 AS PER IIN
REV.C DD VERF:EC IPP REV:C 12.06.12 ECN 12-602 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-817-011 Screw-In Windshield, LH/RH		Manufactured	No				Each	20.0000		3		12/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG119		20							
				91402		12							
				92340		8							
D4543-1 Retainer, Outer, LH		Manufactured	No				Each	28.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST158		28							
				91470		9							
				91471		18							
				91717		1							
D4543-1 Retainer, Outer, LH		Manufactured	No				Each	28.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST158		28							
				91470		9							
				91471		18							
				91717		1							
D4543-2 Retainer, Outer, RH		Manufactured	No				Each	6.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST158		6							
				91475		6							
D4543-2 Retainer, Outer, RH		Manufactured	No				Each	6.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST158		6							
				91475		6							

B91469 -3 JF Laid

B91470 3 +1 SP

B91473 x1 SP

B91474 -3 JF Laid

(13) B94365 Ch6 002

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4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D206-817-011	2.8 lb	40 in	112 in-lb
Screw-In Windshield Modification Kit	1.3 kg	1.0 m	1.3 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
2	D4542-5	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4545-043	RETAINER, LH INNER (SIDE)
1	D4545-044	RETAINER, RH INNER (SIDE)
1	D4545-047	RETAINER, LH INNER (TOP)
1	D4545-048	RETAINER, RH INNER (TOP)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
24	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
12	MS21059L3K	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)

No PROBLEMS

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Revision: C
Date: 12.05.14

(14) B94365 CAG 002

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4.0 WEIGHT AND BALANCE

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5.0 PARTS LIST

Qty -011	Part Number	Description
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1	D4541-5	BRACKET, LH BY MIS100X11R20 B91422 (1422)
1	D4541-6	BRACKET, RH
2	D4542-5	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4545-043	RETAINER, LH INNER (SIDE)
1	D4545-044	RETAINER, RH INNER (SIDE)
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24	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
12	MS21059L3K	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)

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